

ACHIEVEMENTS AND PLANS

V. Beschkov, El. Razkazova-Velkova, M. Martinov

*Institute of Chemical Engineering, Bulgarian
Academy of Sciences, 1113 Sofia, Bulgaria*

Timisoara, November 4/6, 2013

GOALS

- To concentrate the sulfide ions for the needs of the fuel cell;
- To develop appropriate aeration system; mathematical modeling;
- To test different electrodes and techniques for high efficiency sulfide-driven fuel cell;
- To decide whether it is suitable to extract rare metals from the sea water.

Sulfide concentration

- By ion-exchange resin; eluation by NaOH or NaCl; or the resin was put into the anodic compartment of the fuel cell.
- By activated carbon.
- In both cases sulfides have been oxidized on the support to sulfite and sulfate.
- We hope, the sea water do not contain oxygen at large depths.

Fuel cell experiments

- Different electrodes for sulfide compartments – graphite, cobalt ions, embedded into GAC; zirconia; La-Ni-alloys;
- Different construction of the cell; electrode area in the oxygen compartment (GAC particles)
- Different membranes (OH^- , H^+) –depending on the electrode processes.

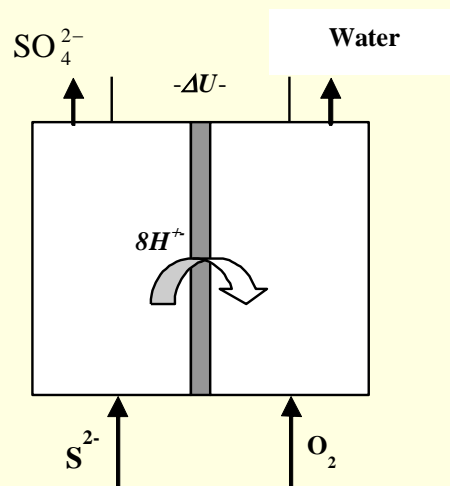
Aeration system; fuel cell



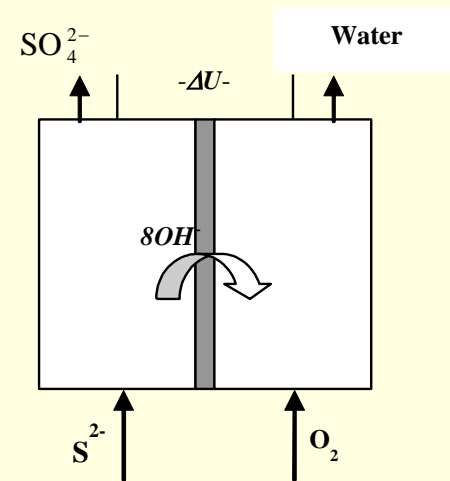
Electrode processes

- Anode: $S_2^- + 4H_2O - 8e^- = SO_4^{2-} + 8H^+$, $E_o = 0.149 \text{ V}$
- Cathode: $2O_2 + 8H^+ + 8e^- = 4H_2O$, $E_o = 1.229 \text{ V}$

The net reaction: $S_2^- + 2O_2 = SO_4^{2-}$



- Anode: $S_2^- + 6OH^- - 6e^- = SO_3^{2-} + 3H_2O$, $E_o = -0.61 \text{ V}$
- $SO_3^{2-} + 2OH^- - 2e^- = SO_4^{2-} + H_2O$
 $E_o = -0.90 \text{ V}$; Total: -0.706 V .
- Cathode: $2O_2 + 4H_2O + 8e^- = 8OH^-$, $E_o = 0.401 \text{ V}$



Spontaneous electrode reactions do not fit the required ones!

Reversible reaction	Electrode potential [V]
$2\text{SO}_3^{2-} + 2\text{H}_2\text{O} + 2e = \text{S}_2\text{O}_4^{2-} + 4\text{OH}^-$	-1.12
$\text{SO}_4^{2-} + \text{H}_2\text{O} + 2e = \text{SO}_3^{2-} + 2\text{OH}^-$	-0.93
$\text{SO}_3^{2-} + 3\text{H}_2\text{O} + 4e = \text{S} + 6\text{OH}^-$	-0.66
$\text{S}_2^{2-} + 2e = 2\text{S}^{2-}$	-0.524
$\text{S}_4^{2-} + 2e = \text{S}^{2-} + \text{S}_3^{2-}$	-0.52
$2\text{S}_3^{2-} + 2e = 3\text{S}_2^{2-}$	-0.506
$\text{S}_3^{2-} + 2e = \text{S}^{2-} + \text{S}_2^{2-}$	-0.49
$\text{S} + 2e = \text{S}^{2-}$	-0.48
$3\text{S}_4^{2-} + 2e = 4\text{S}_3^{2-}$	-0.478
$4\text{S}_5^{2-} + 2e = 5\text{S}_4^{2-}$	-0.441
$5\text{S} + 2e = \text{S}_5^{2-}$	-0.34
$4\text{S} + 2e = \text{S}_4^{2-}$	-0.33
$2\text{SO}_4^{2-} + 4\text{H}^+ + 2e = \text{S}_2\text{O}_6^{2-} + 2\text{H}_2\text{O}$	-0.22
$2\text{H}_2\text{SO}_3(\text{aq}) + \text{H}^+ + 2e = \text{HS}_2\text{O}_4^{2-} + 2\text{H}_2\text{O}$	-0.082
$\text{S} + \text{H}^+ + 2e = \text{HS}^-$	-0.065
$2\text{HSO}_3^- + 2\text{H}^+ + 2e = \text{S}_2\text{O}_4^{2-} + 2\text{H}_2\text{O}$	-0.013
$\text{S}_2\text{O}_3^{2-} + 6\text{H}^+ + 8e = 2\text{S}^{2-} + 3\text{H}_2\text{O}$	-0.006
$\text{HSO}_3^- + 5\text{H}^+ + 4e = \text{S} + 3\text{H}_2\text{O}$	0

Continued

19	$\text{S}_5^{2-} + 5\text{H}^+ + 8e = 5\text{HS}^-$	0.003
20	$\text{S}_2\text{O}_6^{2-} + 2e = 2\text{SO}_3^{2-}$	0.026
21	$\text{S}_4^{2-} + 4\text{H}^+ + 6e = 4\text{HS}^-$	0.033
22	$2\text{HSO}_3^- + 3\text{H}^+ + 2e = \text{HS}_2\text{O}_4^- + 2\text{H}_2\text{O}$	0.06
23	$\text{S}_4\text{O}_6^{2-} + 2e = 2\text{S}_2\text{O}_3^{2-}$	0.08
24	$\text{S}_3^{2-} + 3\text{H}^+ + 4e = 3\text{HS}^-$	0.097
25	$\text{SO}_4^{2-} + 4\text{H}^+ + 2e = \text{SO}_2(\text{g}) + 2\text{H}_2\text{O}$	0.138
26	$\text{S}(\text{romb}) + 2\text{H}^+ + 2e = \text{H}_2\text{S}(\text{aq})$	0.142
27	$\text{SO}_4^{2-} + 8\text{H}^+ + 8e = \text{S}^{2-} + 4\text{H}_2\text{O}$	0.149
28	$\text{SO}_4^{2-} + 4\text{H}^+ + 2e = \text{H}_2\text{SO}_3(\text{aq}) + \text{H}_2\text{O}$	0.172
29	$\text{S}_2\text{O}_3^{2-} + 8\text{H}^+ + 8e = 2\text{HS}^- + 3\text{H}_2\text{O}$	0.2

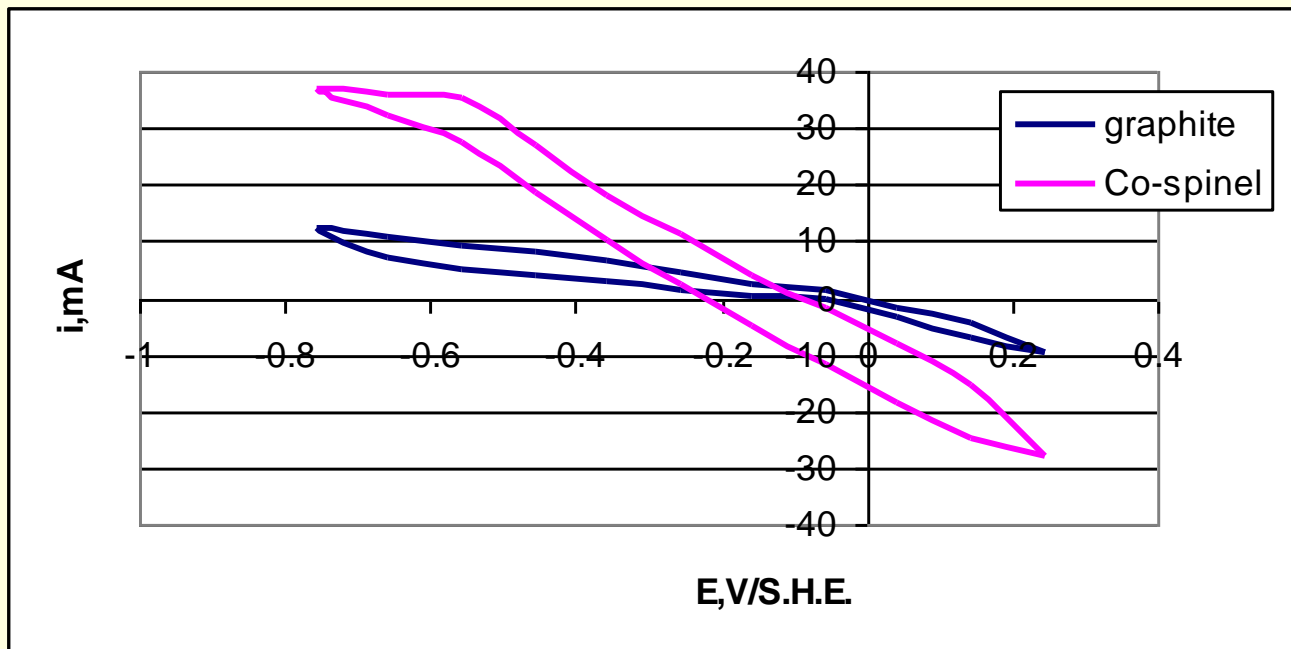
Maintenance of the required potential

- Suitable catalyst or
- Potentiostatic maintenance;
- Combination of both.

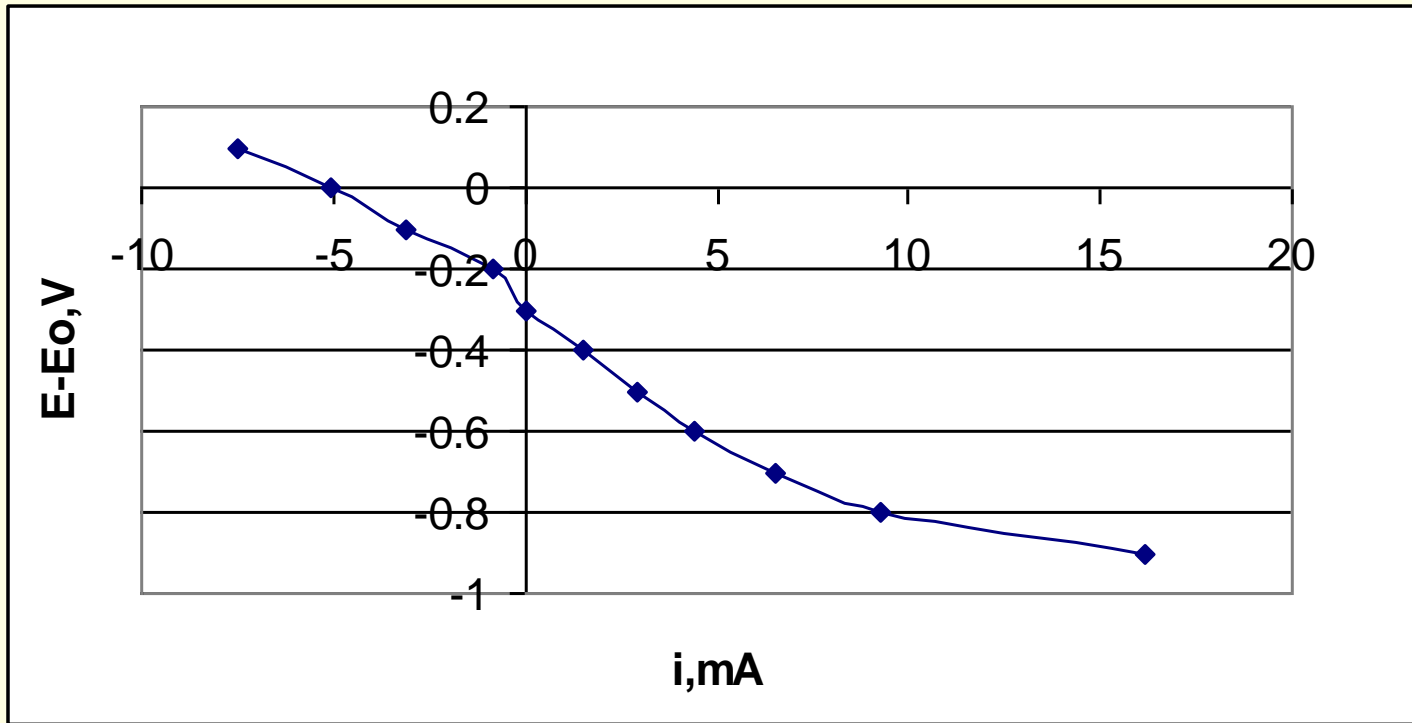
■ Catalysts: Co-doped GAC; GAC

Perovskite($\text{La}_{1.3}\text{Sr}_{0.7}\text{NiO}_4$); La-Ni-alloys; zirconia

VOLT-AMPERIC CHARACTERISTICS – COMPARISON (65 mg/l SULFIDE; 20°C)



Polarization curve (Co-spinel)

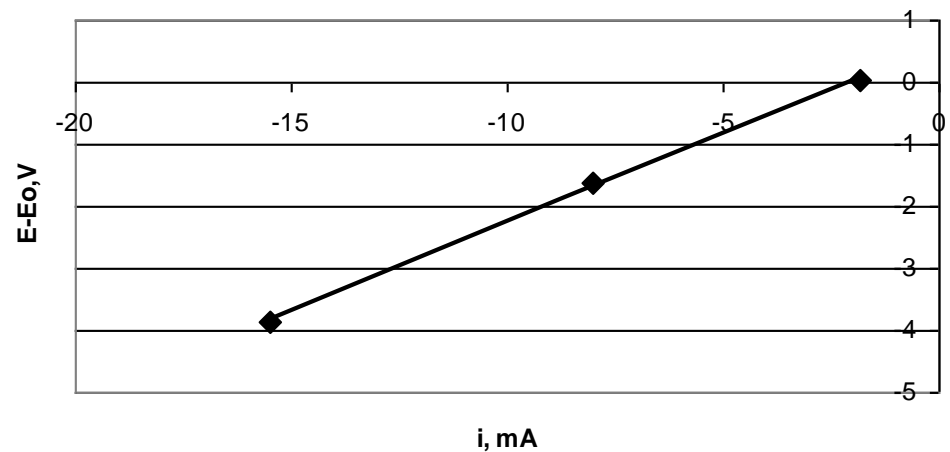
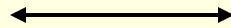


Tafel's plot-activation energy

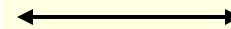
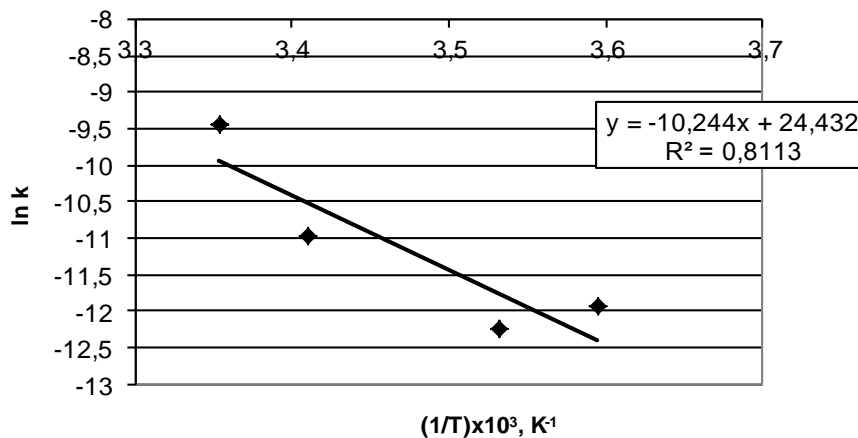


$R=0.29 \Omega$;

$i_o = 89$ mA



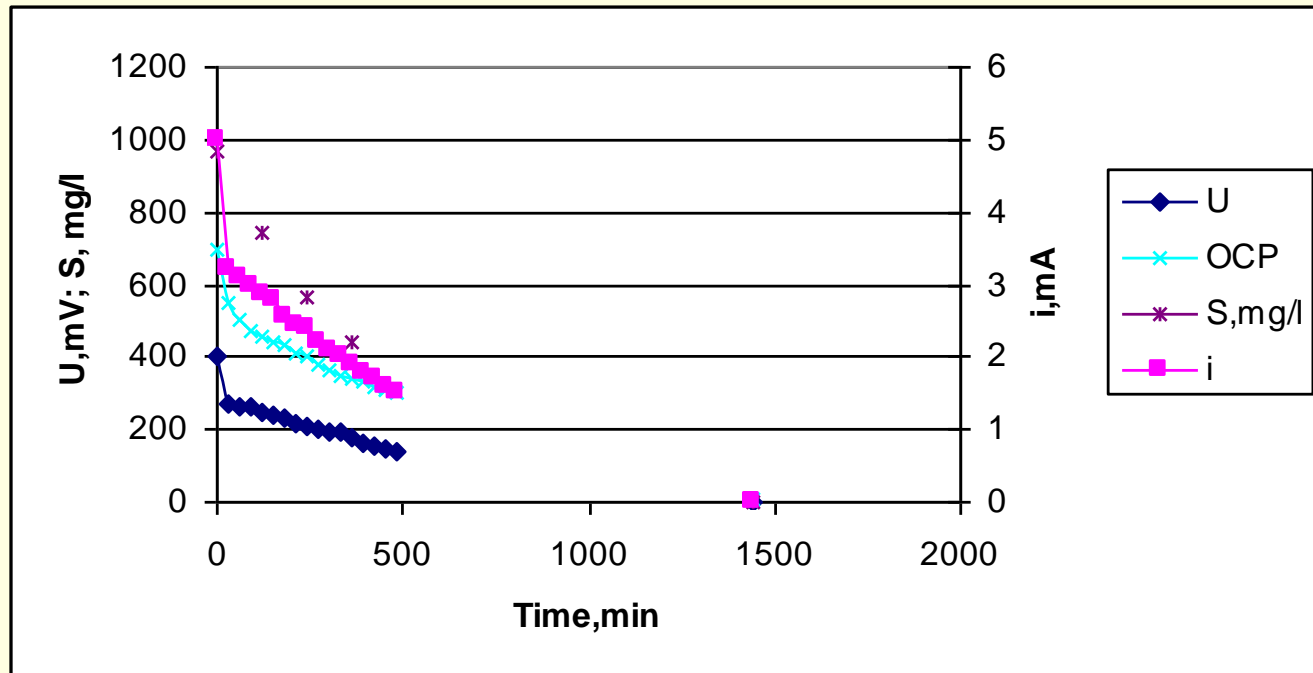
Arrhenius plot; 5 to 25°C



$E_a=20.4$ kcal/mol or

85.18 kJ/mol

A SULFIDE-DRIVEN FUEL CELL-BATCH PROCESS; GRAPHITE ELECTRODES; NO CATALYST 970 mg/l sulfide



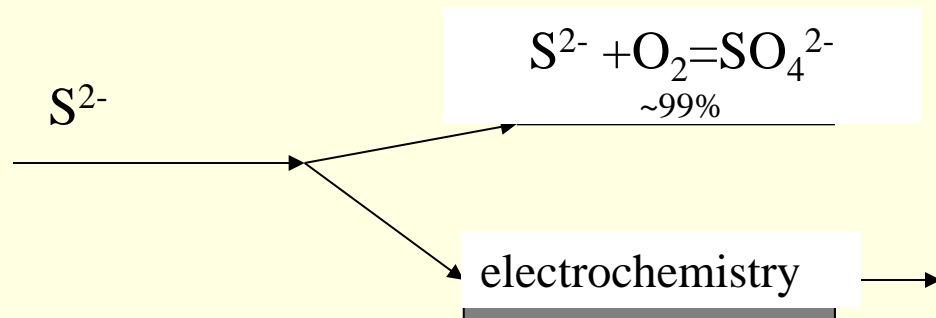
For 4 hours:

2.1 J

4.57 kJ stoichiometrically

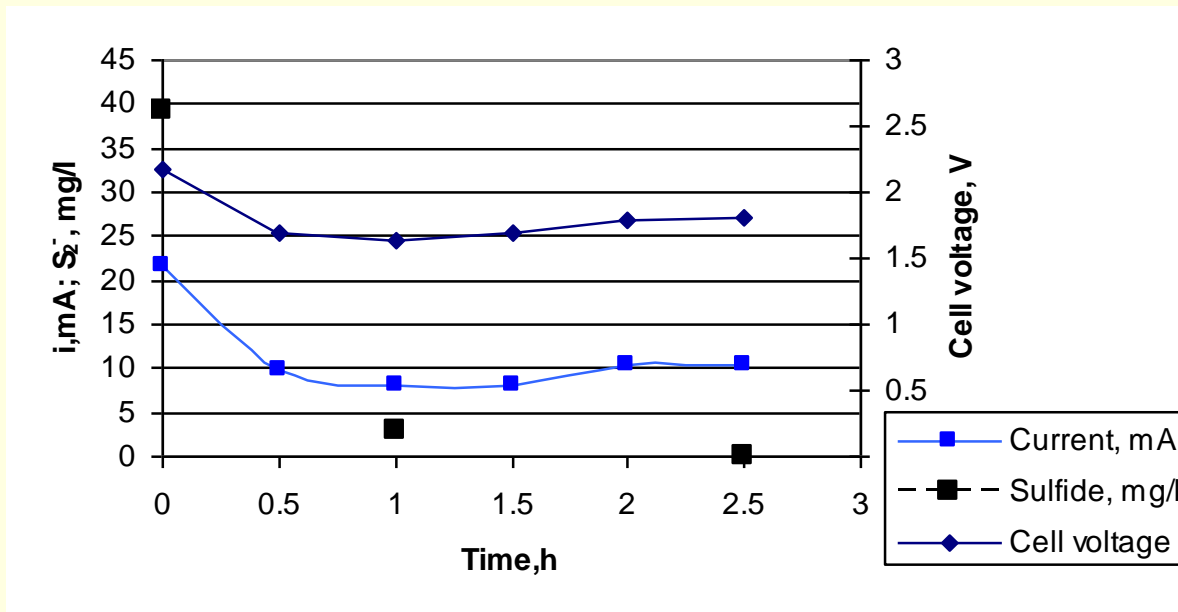
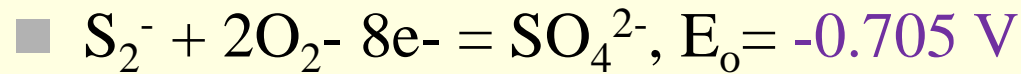
Parallel competitive processes

- How to overcome this?



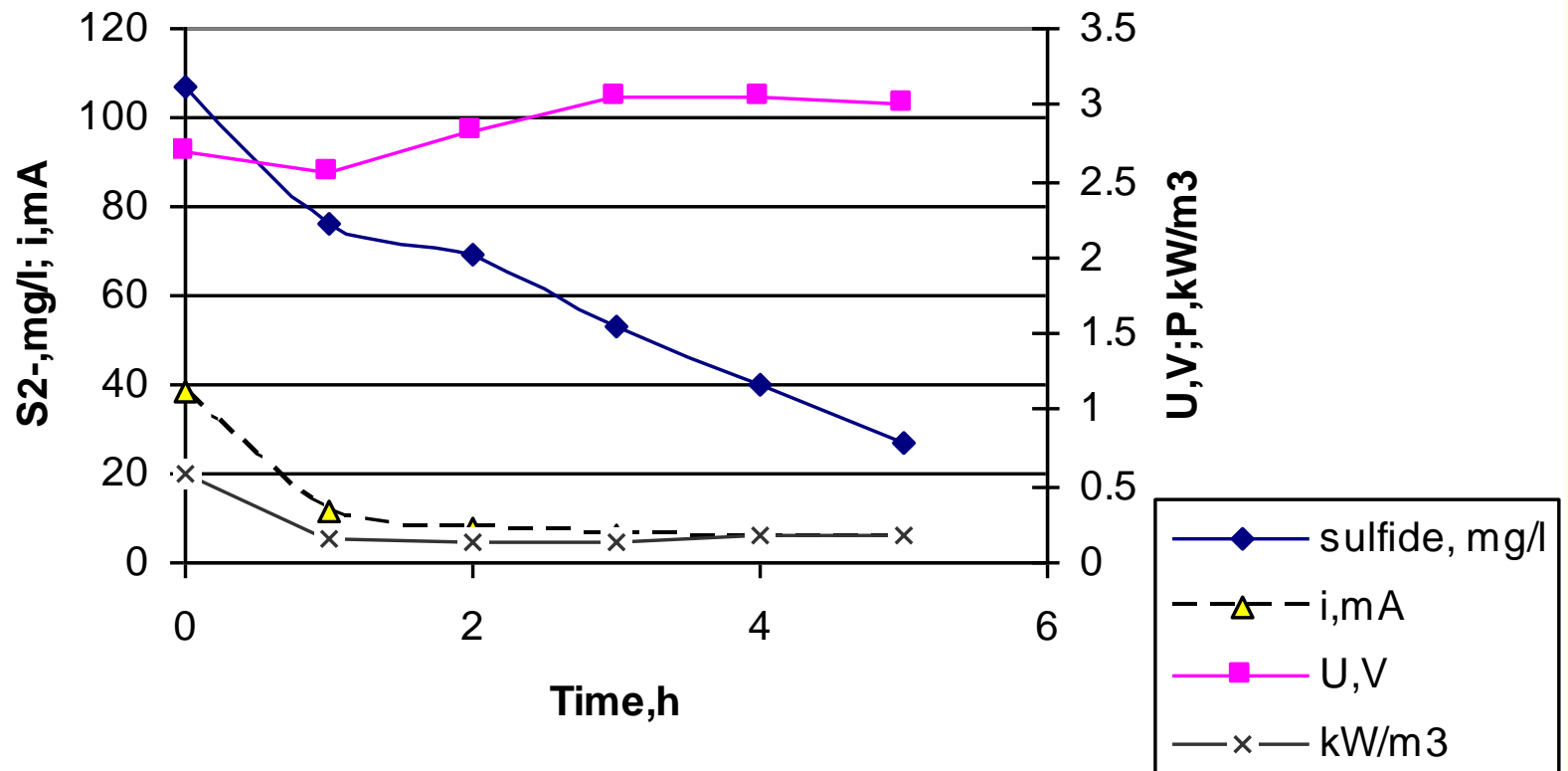
- To stop the parasite reaction (purging with nitrogen);
- Select suitable catalyst
- To enhance the anode process by suitable potential.

THE CATALYST IN A SULFIDE-DRIVEN FUEL CELL-BATCH PROCESS; anode potential: -1.0 V/SCE

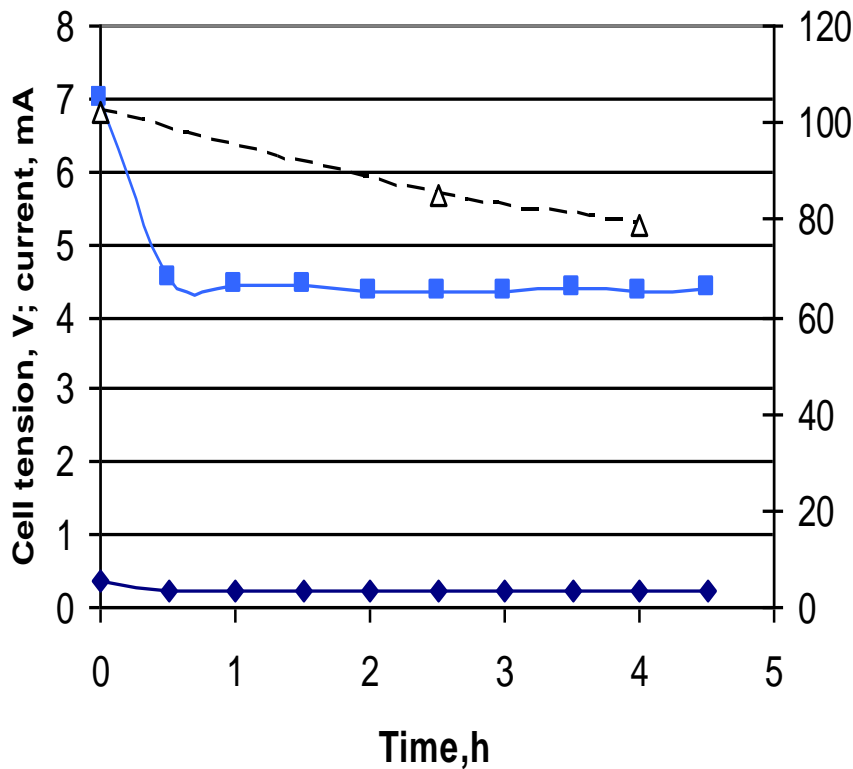


Time, h	Produced energy, J	Stoichiometric yield, J	Product
1	84.2	110.4	sulfites
2.5	171.5	172.4	sulfates

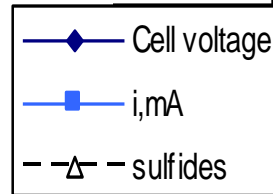
THE CATALYST IN A SULFIDE-DRIVEN FUEL CELL-BATCH PROCESS; anode potential: -1.0 V/SCE



THE CATALYST IN A SULFIDE-DRIVEN FUEL CELL- CONTINUOUS PROCESS (0.035 l/);

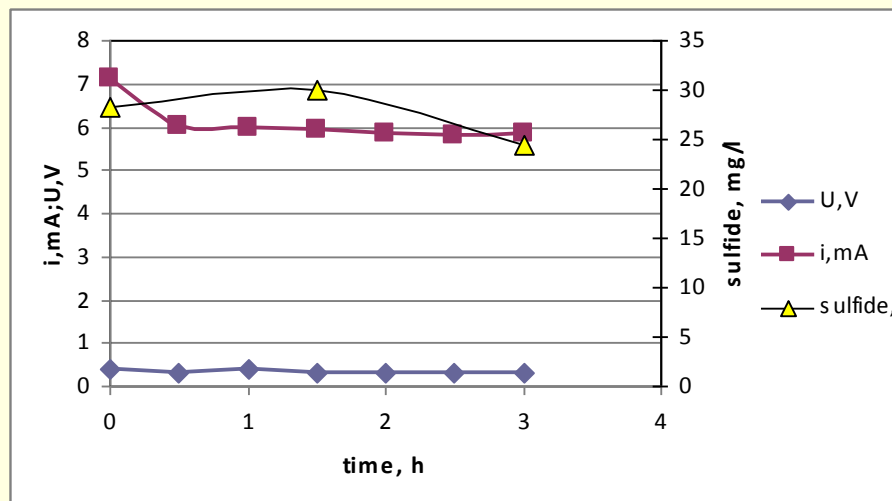
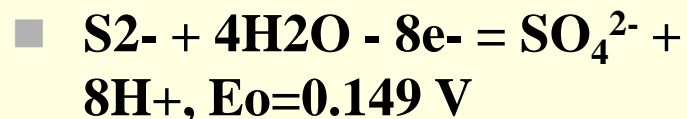


Time, h	Rate of sulfide/sulfate conversion, mg/h		
	Faraday's law	Stoichiometric	Ratio
1	0.73	0.606	1.2
2	0.73	0.812	0.9
3	0.69	1.124	0.61
4	0.63	1.424	0.44



THE CATALYST IN A SULFIDE-DRIVEN FUEL CELL- CONTINUOUS PROCESS (0.12 l/h);

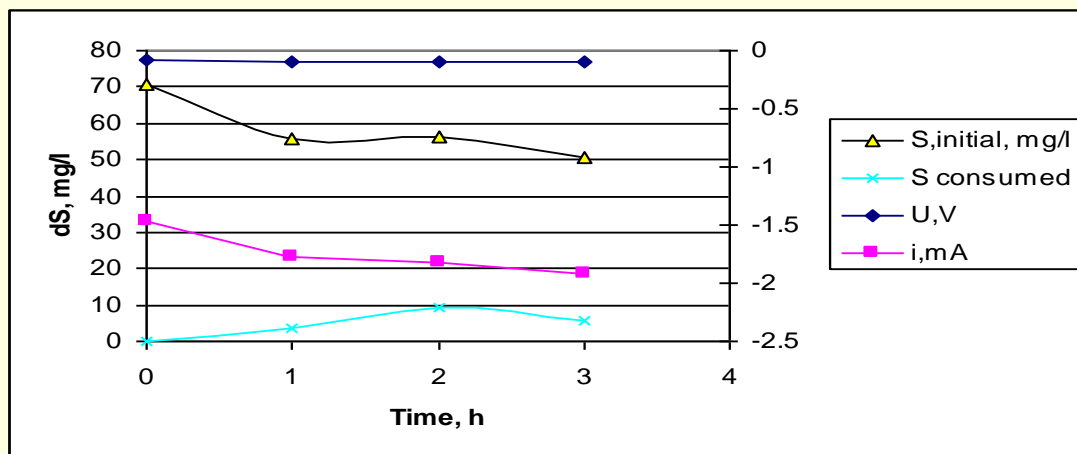
anode potential: -0.1 V/SCE



Time, h	Rate of sulfide/sulfate conversion, mg/h		
	Faraday's law	Stoichiometric	Ratio
0	1.06	2.29	0.46
1.5	0.883	0.647	1.365
3	0.872	0.976	0.893
Average	0.938	1.304	0.72

THE CATALYST IN A SULFIDE-DRIVEN FUEL CELL-CONTINUOUS PROCESS (0.12 l/h);

anode potential: -0.1 V/SCE



Time, h	Rate of sulfide/sulfite conversion, mg/h			Time, h	Rate of sulfide/sulfate conversion, mg/h		
	Faraday's law	Stoichiometric	Ratio		Faraday's law	Stoichiometric	Ratio
1	0.354	0.4212	0.84	1	0.2656	0.4212	0.63
2	0.3625	1.093	0.332	2	0.2719	1.093	0.25
3	0.394	0.6588	0.60	3	0.2955	0.6588	0.4485
Average	0.37	0.7243	0.59	Average	0.2776	0.7243	0.443

How to continue?

- To improve the catalyst;
- To avoid oxygen in the sulfide compartment;
- To reduce the cell ohmic resistance drastically (high salinity, better ion exchange membrane);
reduction of the ohmic resistance of the electrodes;
- To increase the surface/volume ratio.

General issues for discussion

- To select the best catalyst (if any)
- To select ion-exchange resin or else for sulfide concentration;
- To check the feasibility for rare earths extraction;
- To compose the pilot-plant equipment (including hydrogen production);
- To outline the terms and dead lines for these activities. To plan them.



THANK YOU FOR THE
ATTENTION!